

NOW OFFERING TOLUENE & VOC FREE FORMULAS



ORIGINAL
BARGE
ADHESIVES & THINNERS



SAFER FORMULAS • FAST DRYING • EASY SPREADING • STRONG FLEXIBLE BOND • EXTENDED OPEN TIMES • WATERPROOF

Barge Adhesives and Thinners

Now Offering Toluene & VOC Free Formulas

Barge offers a wide selection of adhesive products formulated to easily bond almost any application. Designed with shoe repair in mind, our adhesives bond rubber, leather, vinyl, PVC, urethane, and other natural and man-made materials. The majority of our products are now Toluene-Free (TF)—safer for you and the environment.

SAFER FORMULAS

FAST DRYING

EASY SPREADING

STRONG FLEXIBLE BOND

EXTENDED OPEN TIMES

WATERPROOF

LOWER VOC'S

FOR YOUR CONVENIENCE

Barge still offers our original formulas for All Purpose Cement and Thinner.



Contact us today to find a wholesaler near you.

800.325.5022



ALL-PURPOSE TF CEMENT

Bonds most soling materials for use in the repair of shoes. Outstanding for bonding most Rubber Compounds and Leather.

- Toluene-Free
- Provides a superior bond
- Waterproof, will not freeze
- Easy to spread

DRY TIME: 10-15 Min.

OPEN TIME: Up to 4 Hours

Available in 3/4 oz. and 2 oz. Tubes, Quarts, Gallons, 5-Gallon and 55-Gallon Drums.



RUBBER TF CEMENT

Temporary bonding agent for Rubber, Cork, Paper, Fiber materials, and Particle Board.

- Toluene-Free

DRY TIME: 5 Min.

OPEN TIME: 10-20 Min.

Available in Quarts and Gallons.



SUPER SPEED TF CEMENT

High speed formula is extremely flexible and waterproof. One coat. No press. No nails. No stitching.

- Toluene-Free
- Easy to spread, no smear
- Strong bonds
- Fast dry time and long open time

DRY TIME: 15 Min.

OPEN TIME: Up to 4 Hours

Available in Gallons.



SUPER BOND™ FAST-DRY TF CEMENT

Outstanding bond on Leather, Rubber, Heel Lining, Patches, Wood, Aluminum, Steel, Fabrics, Glass, etc.

- Toluene-Free
- Fast-drying cement
- Waterproof, flexible, non-smearing

DRY TIME: 10 Min.

OPEN TIME: Up to 4 Hours

Available in Gallons.



UNIVERSAL THINNER

Excellent for use with any All-Purpose Neoprene and Urethane Adhesive.

- Toluene-Free
- Promotes faster drying
- Use to adjust viscosity
- Perfect for clean up
- Removes bonded materials

Available in Quarts and Gallons.



Infinity System

The Infinity System is a versatile product designed to bond a wide variety of materials including: Vinyl, PVC, polyurethane, EVA, Gumlite, TPR, SBR, nitrile, neoprene, natural rubber, leather, cotton, synthetic, fabrics, and woven fabrics. Infinity Cement, Rubber Solution and Rubber Additive are toluene and VOC free.



INFINITY CEMENT

Universal All-Purpose Cement. Use directly on Vinyl, PVC, Polyurethane, Leather, Cotton, Synthetic fabrics, Woven fabrics.

- Toluene-Free / No VOC's
- Clear adhesive

DRY TIME: 2-5 Min.

OPEN TIME: 5-10 Min.

Available in Quarts and Gallons.

INFINITY PRIMER

For use on EVA, Gumlite® and Newflex®

- Clear product

DRY TIME: 30 Min.

OPEN TIME: No Time Limits

Available in Quarts.

INFINITY RUBBER SOLUTION

Primer for SBR, Nitrile, Neoprene and Natural Rubber; mix with Rubber Additive. Can be used as a thinner for Barge Infinity Cement. Can be used as a cleaner.

- Toluene-Free / No VOC's

DRY TIME: 1 Min.

OPEN TIME: No Time Limits

Available in Quarts.

INFINITY RUBBER ADDITIVE

To be used in combination with Barge Rubber Solution.

- Toluene-Free

Available in Pints.

DIRECTIONS FOR INFINITY SYSTEM USE

SBR, NITRILE, NEOPRENE, TPR

1. Roughen soles.
2. Mix 1/2 teaspoon of Barge Infinity Additive with 2 ounces of Barge Rubber Solution.
3. Stir until granules have dissolved (about 1 minute).
4. Apply to above mentioned materials.
5. Let dry (1 minute).
6. Apply Barge Infinity Cement.

EVA, GUMLITE

1. Roughen soles.
2. Apply Barge Infinity Primer.
3. Let dry (2-5 minutes).
4. Apply Barge Infinity Cement.

PVC, POLYURETHANE, LEATHER, FABRICS

1. Roughen soles.
2. Apply Barge Infinity Cement.

**Better for you.
Better for the environment.**



This paper contains
10% post-consumer
fibers and is printed
with soy-based inks.

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CAUTION: Most adhesives and many cleaners and thinners contain solvents which represent a fire hazard if used under improper conditions. Additionally, they can constitute a health hazard when used carelessly or without proper ventilation. Therefore, please read all precautionary labeling on each container of adhesive, cleaner and/or thinner before beginning use of the product. Make sure that you have conformed to all conditions for safe use.